



6 Forming: Small sheet aluminum parts



PROCESS DESCRIPTION

- CNC Turret Punch →
- Hyrdo Press →
- Brake Press →
- CNC Routing →
- Heat Treat →
- Finishing →
- Assembly →

CAPABILITIES

- 5X up to 35 tons 1270mm by 3600mm
- 10,150 PSI up to 150mm by 890mm by 3800mm
- 11X up to 80 tons and 2100mm bed size
- 4X up to 1500mm by 3600mm
- 2X drop bottom ovens, 3X aging ovens
- Alodine, Anodize, Primer and Topcoat
- Bench top assembly of hardware on detail parts



PRODUCT IDENTIFICATION

- ☪ Ribs
- ☪ Frames
- ☪ Brackets
- ☪ Clips

DIFFERENTIATION

- ☪ Two facilities with redundancy
- ☪ Mexicali
 - ☪ Low cost country
 - ☪ Vertically Integrate factory
- ☪ Auburn
 - ☪ Proximity to Seattle
 - ☪ Extensive experience
 - ☪ Major assembly capability

QUALIFICATIONS

- ☪ AS9100
- ☪ NADCAP – Non Destructive Testing
- ☪ NADCAP – Processing
- ☪ NADCAP – Heat Treat
- ☪ OEMS – Boeing, Gulfstream, GE-MRAS, MIL-SPEC

Vertically Integrated with wide capabilities at internationally competitive rates