



sonaca

PROCESS DESCRIPTION

5-Axis Milling		>
NDT inspection	>	>
Shot Peening		>
Shot Peen Forming	>	>
Anodize		>
Painting	>	>
Final assembly		>

CAPABILITIES

4 x Gantries up to 30,000 RPM and 40m long
2 x Booths for parts up to 18m long
1 x Automated machine for parts up to 18m long
Multiple portable shot peen machines
Fully automated line for parts up to 18m long
3 x Paint booths for parts up to 18m long
2 x Automated riveters for parts up to 13m long

ONE-STOP-SHOP



PRODUCT IDENTIFICATION

- Wing & Empennage skins,
- **(** Spars
- (Ribs
- Fuselage frames

QUALIFICATIONS

- NADCAP : NDT, Surface Enhancement & Chemical Processing
- (AS 9100C

DIFFERENTIATION

- Fully integrated manufacturing line delivering high quality large aerostructures up to 18m long
- Price attractiveness thanks to state-of- the art equipment and production optimization
- Forming of complex monolithic aerostructures
- Straightening of complex aerostructures
- Short industrialization lead-times & flexibility in production



Competitive and Reliable « one-stop-shop » Facility for long and complex aerostructure part up to 18 m